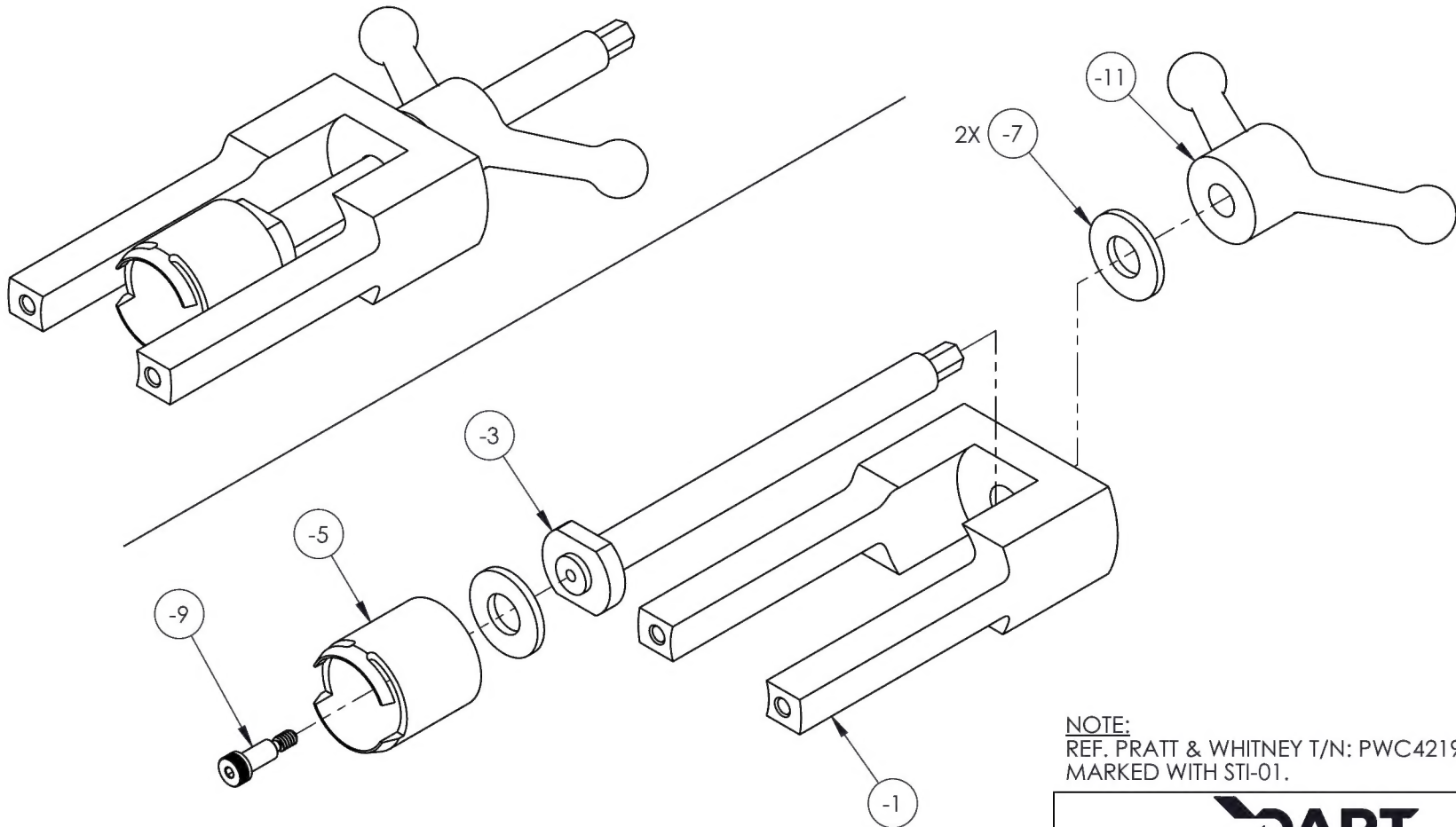


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# REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/3/2015	DPD	JAG



NOTE:  
REF. PRATT & WHITNEY T/N: PWC42194G, ALSO  
MARKED WITH STI-01.

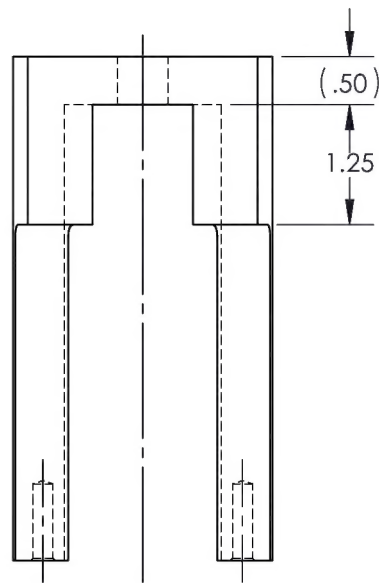


TITLE		PULLER	
DWG NO.		RB PWC42194	
MAT'L		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>J Gilbert</i>	
.XXX ± .005		HEAT TREAT	
.XX ± .01		FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45°		USED ON MODEL	
OR .015R		PT6	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE 1:2	
DATE 6/4/2014		SHEET 1 OF 4	

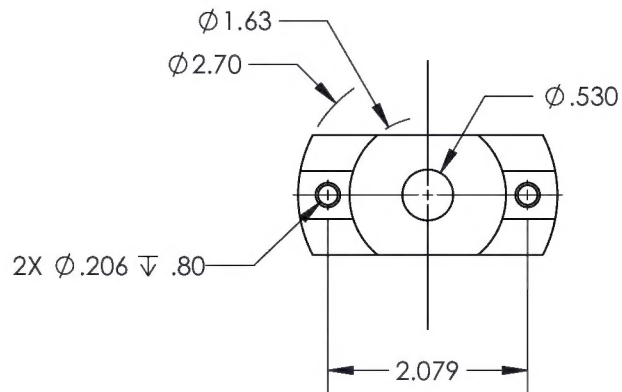
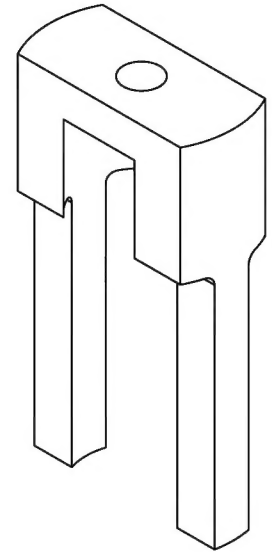
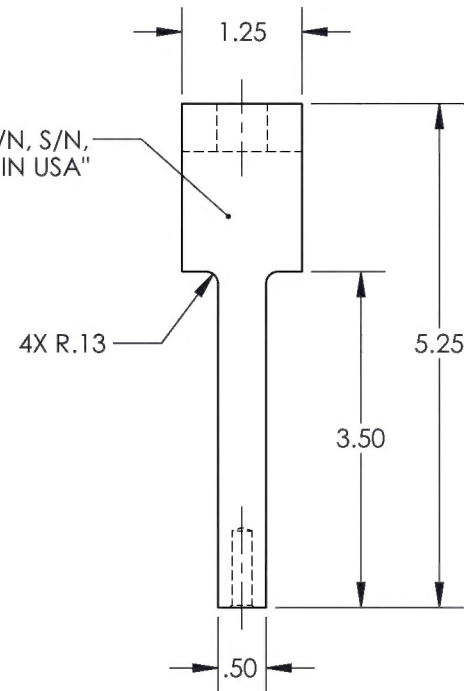
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	FRAME	4140 Q&T/4142 Q&T		2
			-3	1	STUD	4140 Q&T/4142 Q&T		3
			-5	1	EXTRACTOR	4140 Q&T/4142 Q&T		4
		B/O	-7	2	WASHER	STEEL	1/2 I.D. (MCMaster-CARR #98029A033)	1
		B/O	-9	1	SHOULDER SCREW	STEEL	Ø1/4 X 1/2 SHOULDER, #10-24 X 3/8 (MCMaster-CARR #91259A537)	1
		B/O	-11	1	HANDLE	CAST IRON	1/2-13 UNC X 4-1/2 (MCMaster-CARR #6422K43)	1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



ENGRAVE T/N, S/N,  
"MADE IN USA"

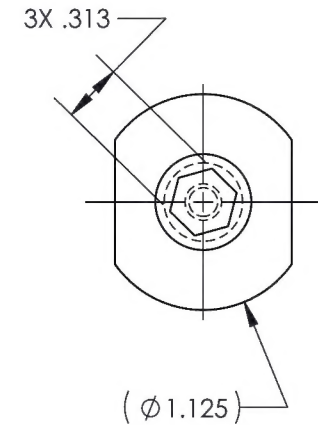
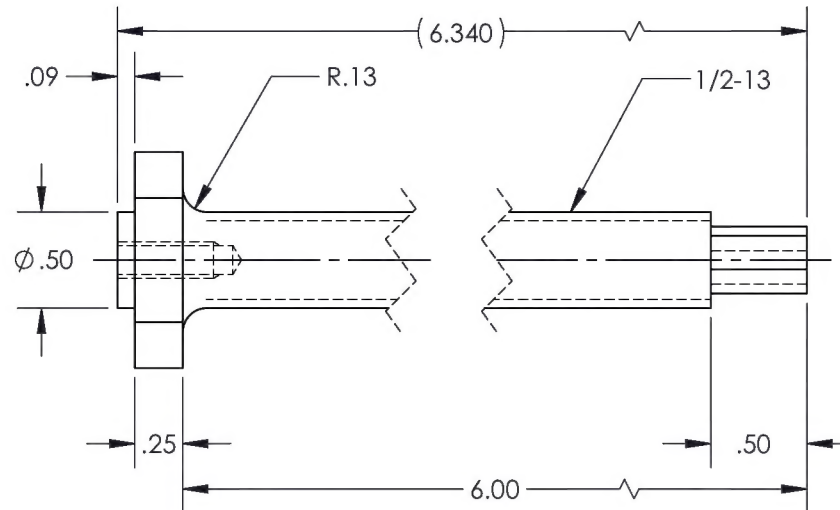
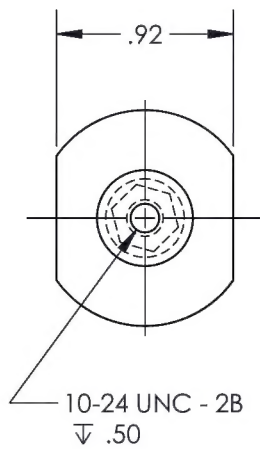
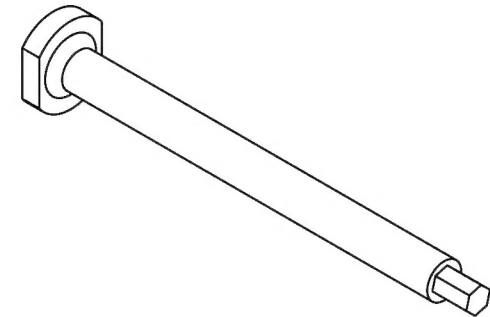


(-1)  
FRAME

<b>DART</b> AEROSPACE	
TITLE <b>PULLER</b>	
DWG NO. <b>RB PWC42194-1</b>	REV <b>1</b>
MAT'L 4140 Q&T/4142 Q&T	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK ANODIZE
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>PT6</b>
SCALE 1:2	DATE 6/4/2014
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

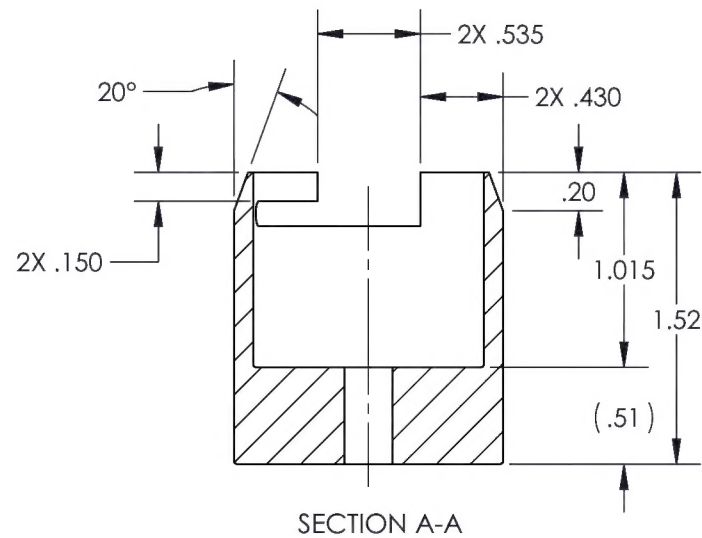
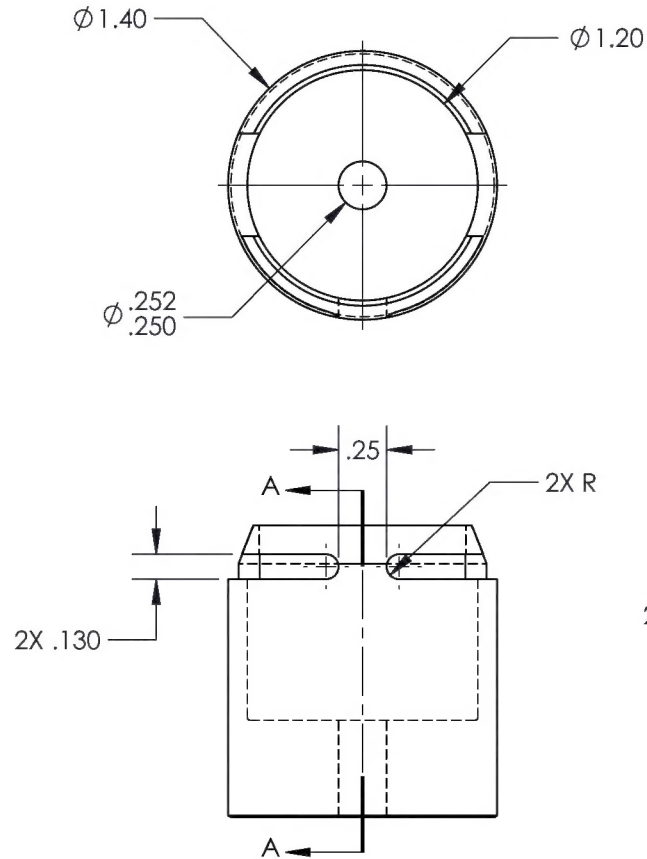


(-3)  
STUD

<b>DART AEROSPACE</b>	
TITLE <b>PULLER</b>	
DWG NO. <b>RB PWC42194-3</b>	REV <b>1</b>
MAT'L 4140 Q&T/4142 Q&T	DRAWN BY: <b>CLOUGH</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>PT6</b>
SCALE 1:1	DATE 6/4/2014
SHEET 3 OF 4	

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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



(-5)  
EXTRACTOR

<b>DART AEROSPACE</b>	
TITLE <b>PULLER</b>	
DWG NO. <b>RB PWC42194-5</b>	REV <b>1</b>
MAT'L 4140 Q&T/4142 Q&T	DRAWN BY: <b>CLOUGH</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH <b>BLACK OXIDE</b>
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>PT6</b>
SCALE <b>1:1</b>	DATE <b>6/4/2014</b>
SHEET 4 OF 4	